

Your oppunity to be on the leading edge

Danish pastry and puff pastry folding and filling equipment



You name it - we fold it



# **ABOUT THE ODIN FOLDING MACHINE**

Odin was the wisest of the Nordic Gods.

The ODIN Folding Machine is a combination between the steady Hercules and the adaptable Charlie, both of which are machines that are proven in industrial environments. The Hercules servicing high capacity industrial bakers and the Charlie servicing semi automated bakers needing flexibility and quick retooling.

the ODIN Folding Machine to service the higher capacity bakers who still require a duction. degree of flexibility. The ODIN Folding machine can reach speeds exceeding 16.000 products per hour.

Form & Frys Maskinteknik have been building dough folding machines since 1987 prior to 1992 it was the Alfa Folding machine. This was replaced by a new generation of machines built using the technology still in use today. This technology has been adapted to many and varied product applications.

To optimize performance, Form & Frys Masinteknik have developed filling ma-Form & Frys Maskinteknik has developed chines that perfectly fit the Odin Machine but can also be used for 'standalone' pro-











Dough thickness between 2.5 and 5 mm. All products are folded from puff pastry or Danish pastry dough. Dough square size: 75 x 75, 100 x 100, 125 x 125 or 150 x 150.



Standard size and products:



4-FOLD OVERLAP



2-FOLD W. OVERLAP

Featured so the 4 shapes, fits one tool set.





Pinwheel products are made via additional pressing device and turnover products require additional tool set complete.

# THE ROTARY **FILLING MACHINE**

To optimize the function and possibilities of Form & Frys industrial folding machines, we have developed a filling machine, which fits the needs exactly.

The basic function principle of the rotary filler is a rotating drum with pistons, retracting when in the hopper and ejecting when right above the dough product. It can be seen as a rotating version of the well known slide-plate depositor used within the industry.

Due to the large capacity of this machine type and the possibility for placing a shaped deposit, fi llings containing sensitive particles or special shaped fillings can now also be deposited at speeds never before seen.

The unique concept of the rotaryfilling machine gives primarily two major advantages:

- An outstanding high capacity, even with shaped deposits, up to 45 strokes.
- Changable drum for different

# Capacity Example

From a dough sheet of 500 mm

#### Tool size: 75 x 75 x 6 rows

Dough square: 75 x 75 mm Output per row: 2.700 products/hour Output 6 row: 16.200 products/hour

### Tool size: 100 x 100 x 5rows

Dough square: 100 x 100 mm Output per row: 2.700 products/hour Output 5 rows: 13.500 products/hour

#### Tool size: 125 x 125 x 4rows

Dough square: 125 x 125 mm Output per row: 2.700 products/hour Output 4 rows: 10.800 products/hour

# Products >



















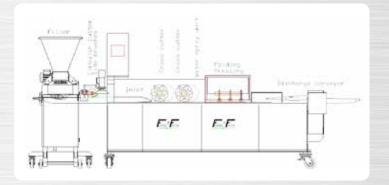
Empanada

Shafia

Half moon

Shape depositing

Savoury



### Folding machine dimensions example

On a 100 by 100 mm (4" by 4") 5 row machine.

Working height: approx. 1.000 mm
Total length: approx. 4.500 mm
Total width: approx. 1.500 mm
Dough width: approx. 500 mm

The above mentioned dimensions include inlet and discharge conveyor. All dimensions, especially the heights and length of the inlet conveyor and discharge conveyor are made to fit the specific project or special requirement.

#### Capacity

The machines are capable producing and filled products with a rate up to.

**Dough speed:** 7 m/min or 45 strokes per min **Output per row:** 2.700 products/hour **Output e.g.5 rows:** 13.500 products/hour

#### Technical data

**Power supply:** 16 amp / 3 x 400 volt + N + PE **Control system:** touch screen, siemens

components

**Compressed ai**r: 180 liter/minute **Working pressure:** 6-8 bar / 90 -115 psi

Weight of ODIN: 1.900 kg

Form & Frys has found a niche in folding/forming and filling dough products.

Form & Frys's innovative ideas and robust, well-built machines, introduces new products into your product range or automate existing hand folded products.

Form & Frys's machine program for high-speed production of quality pastry products, covers automatic machines for traditional DANISH four fold or two fold products, and also special area unique products.



Concept, design, testing, construction under one roof



Aerovej 4 - 6 • Dk-9500 Hobro

Tel. +45 98 511 144 • Fax +45 98 511 255 • formfrys@formfrys.dk

www.formfrys.dk